

PCS SYSTEM Commissioning Guide

Standard Operating Procedures & Best Practices

ATESS ENERCOLLEGE

Technical Support Document

1 Introduction

To ensure correct and systematic commissioning of the ATESS PCS1000-1500 hybrid inverter, please follow the steps provided in this guide.

2 Parameter setting

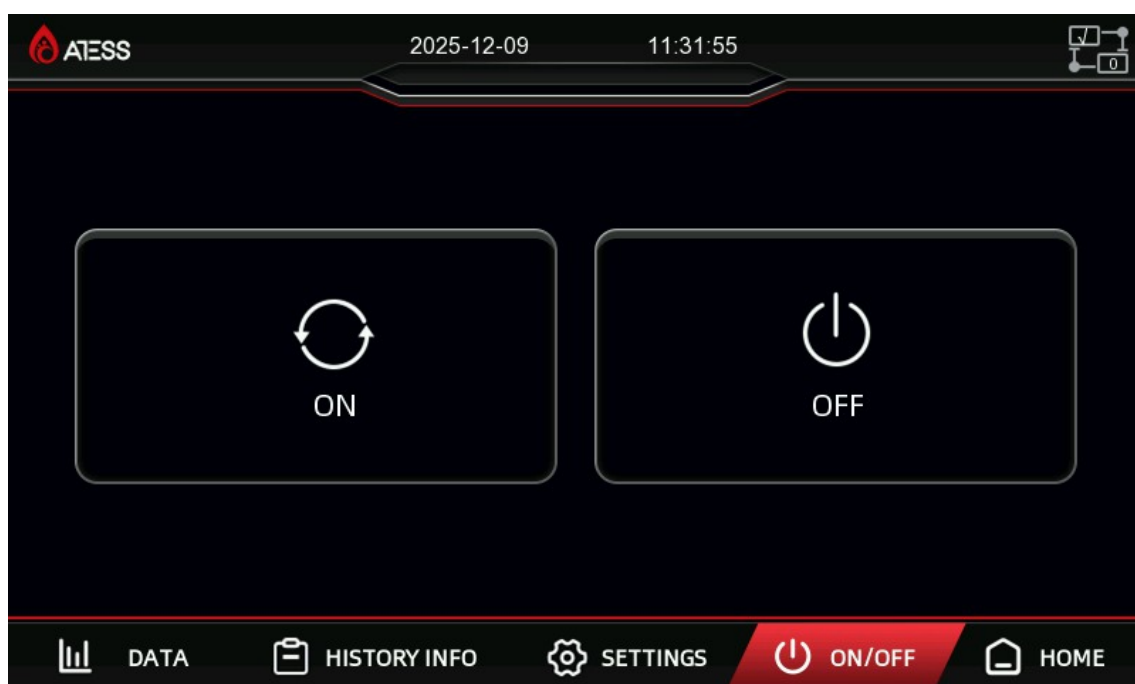
1. Home Page

Clicking the PV, BAT, Load and PCS icons on the left side of the LCD will display the PV Data, Battery Data, Load Data and operation data overview windows on the right side.



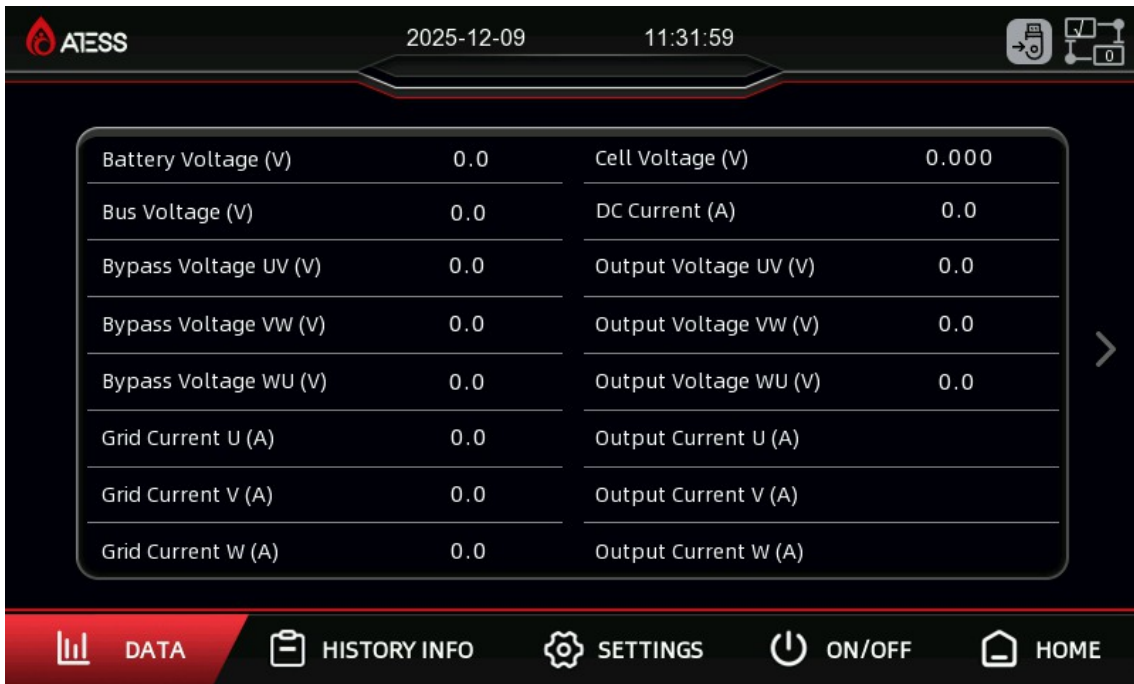
2.ON/OFF interface

There are "ON" and "OFF" button which is used to turn on and turn off the inverter.



3. Operation data

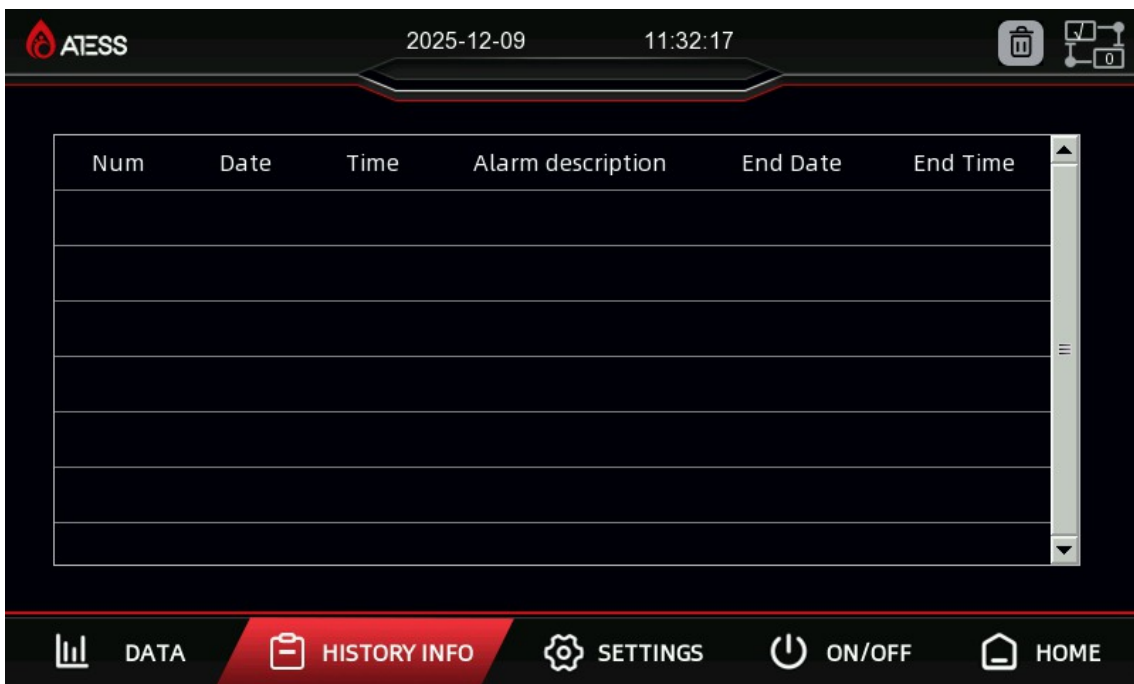
Use the page switching arrows on this page to browse different operation data, including real-time updated information such as PV, batteries, grid, load, and PCS, etc.



ATESS		2025-12-09 11:31:59	
Battery Voltage (V)	0.0	Cell Voltage (V)	0.000
Bus Voltage (V)	0.0	DC Current (A)	0.0
Bypass Voltage UV (V)	0.0	Output Voltage UV (V)	0.0
Bypass Voltage VW (V)	0.0	Output Voltage VW (V)	0.0
Bypass Voltage WU (V)	0.0	Output Voltage WU (V)	0.0
Grid Current U (A)	0.0	Output Current U (A)	
Grid Current V (A)	0.0	Output Current V (A)	
Grid Current W (A)	0.0	Output Current W (A)	

4. History Information

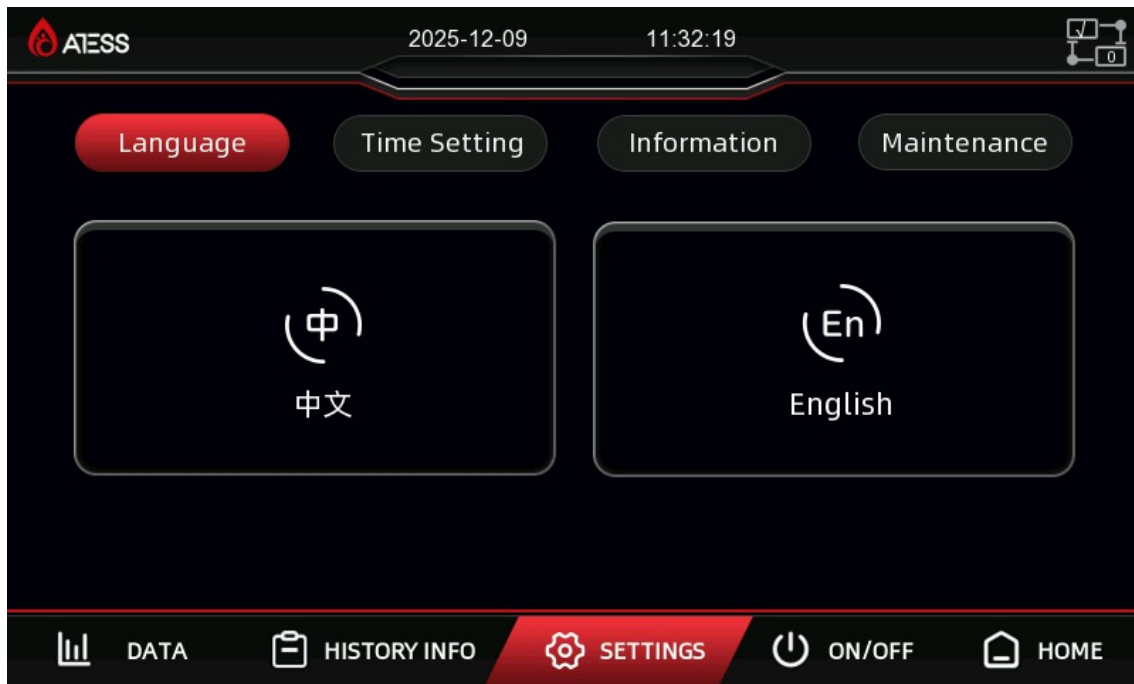
On this page, you can view the historical fault details. Red marks indicate current faults, and white marks indicate historical faults, you can click the delete button in the upper right corner to clear the completed faults in the table.



Num	Date	Time	Alarm description	End Date	End Time

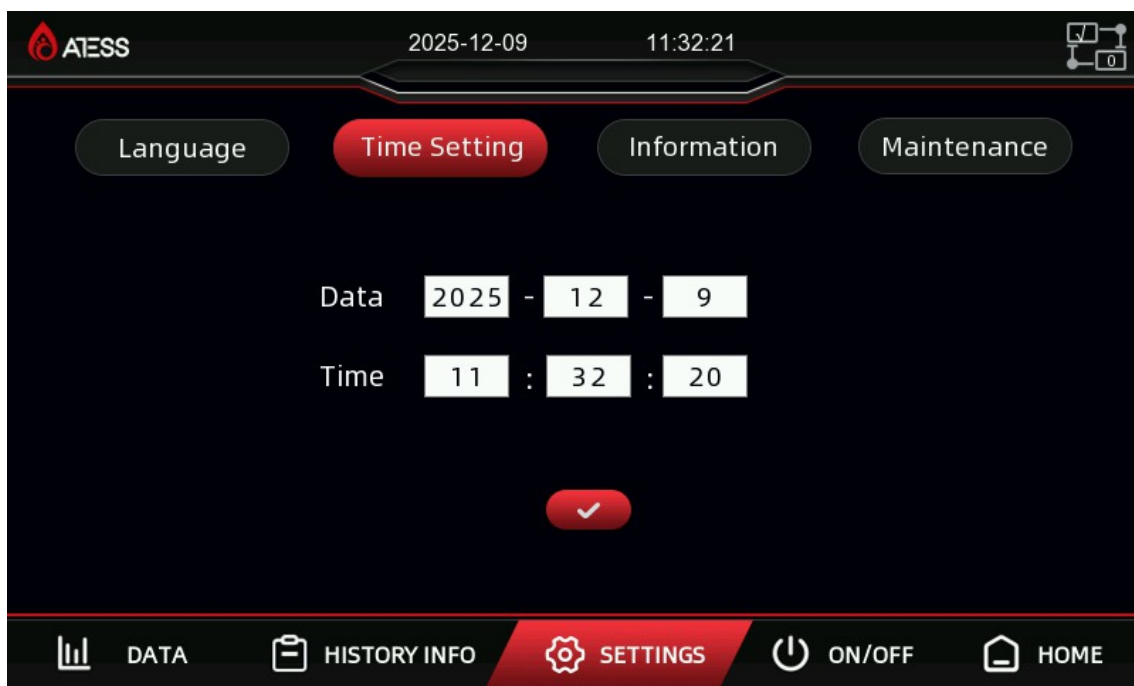
5. Language Settings

Select language, currently it only supports Chinese, English.



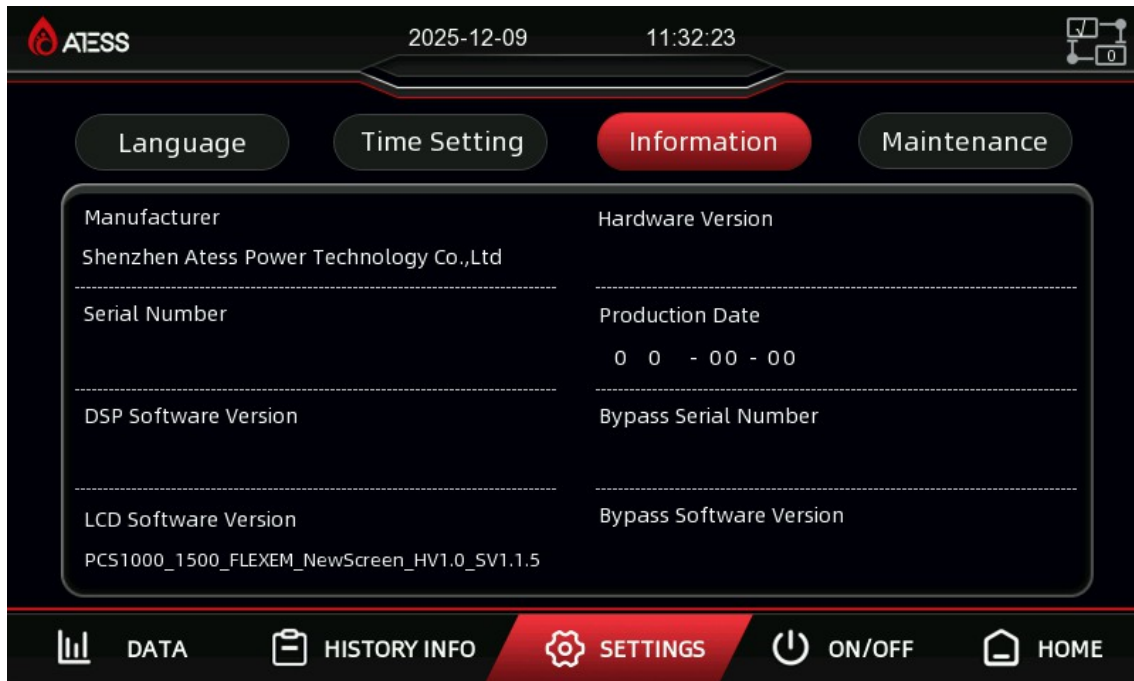
6. Time settings

System time setting (if the date and time displayed on the LCD is not consistent with the actual date and time; it can be modified here.) Calibrate the screen display time. Click “√” after setting to take effect.



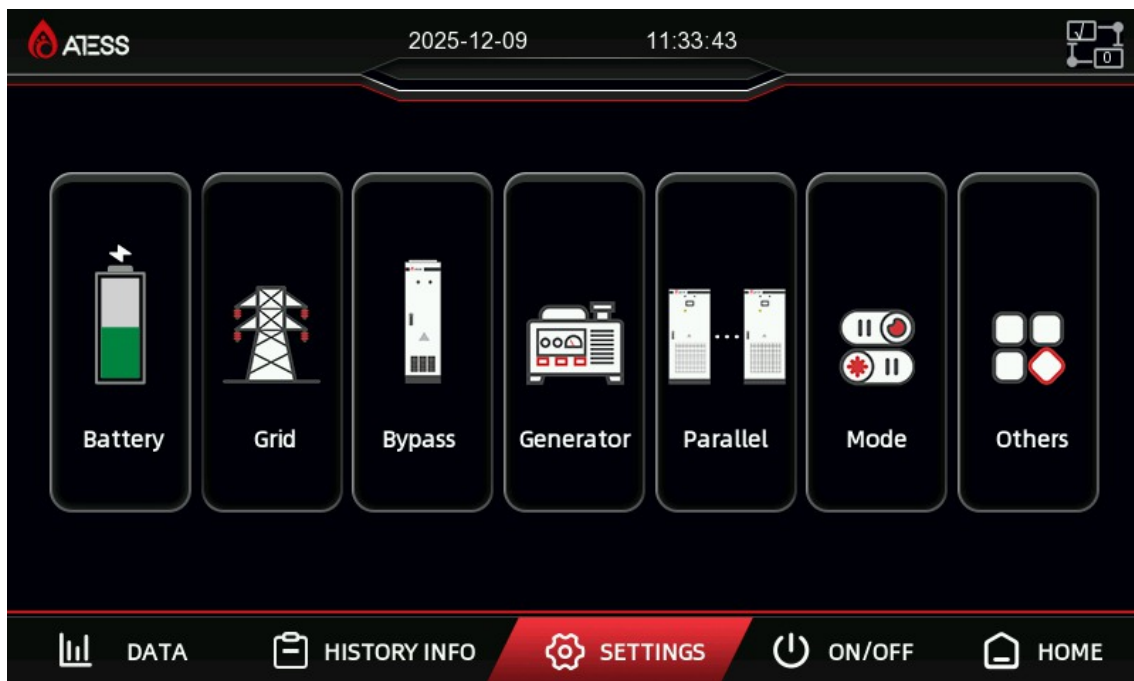
7. Version Information

This page shows the manufacturer, inverter serial number, DSP Software Version, LCD Software Version, hardware version and Bypass Cabinet Software Version information.

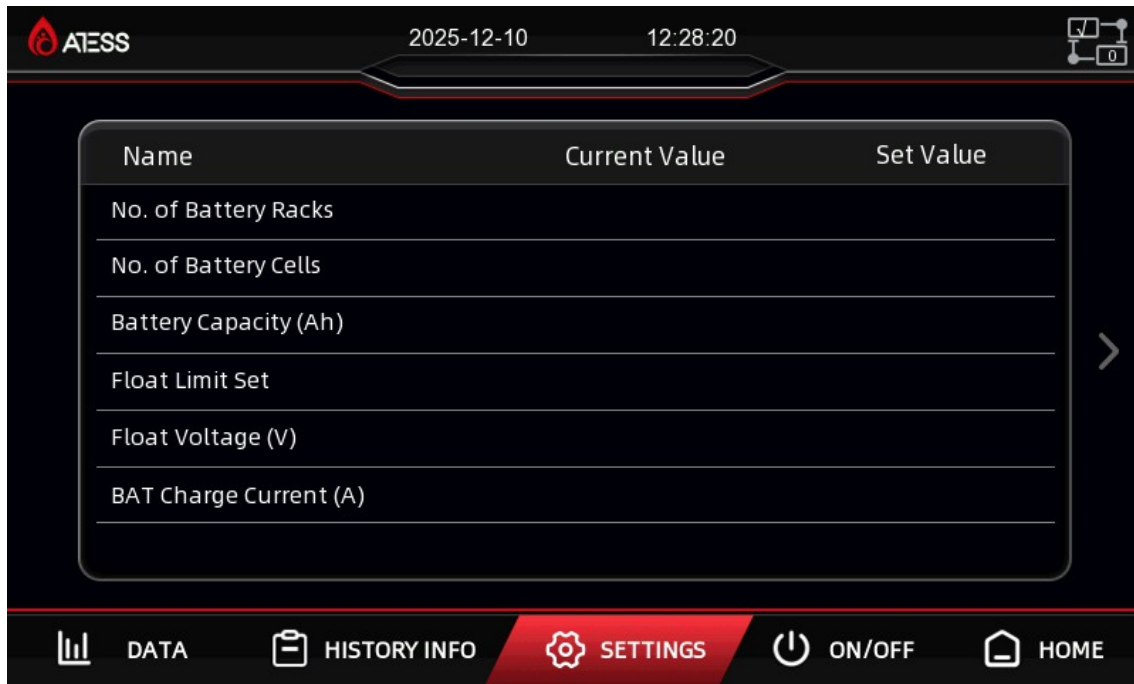


8. Maintenance

Enter the correct password (1234) to access the "Device Maintenance" submenu. The submenus include: Battery parameters, Grid parameters, Bypass cabinet parameters, Generator parameters, Parallel parameters, Mode parameters, and others. Enter the corresponding interface according to the parameters that need to be modified. If you need to return to the "Device Maintenance" submenu and retain the authority, please click the [System Settings] button below once.

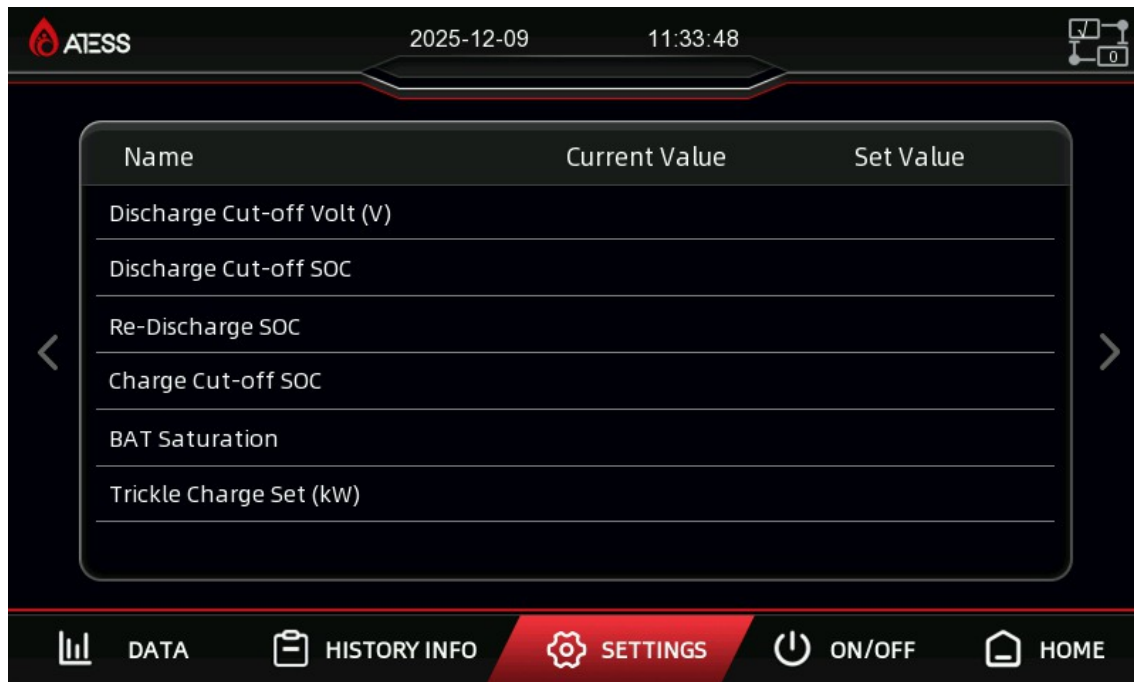


9. Battery Parameters



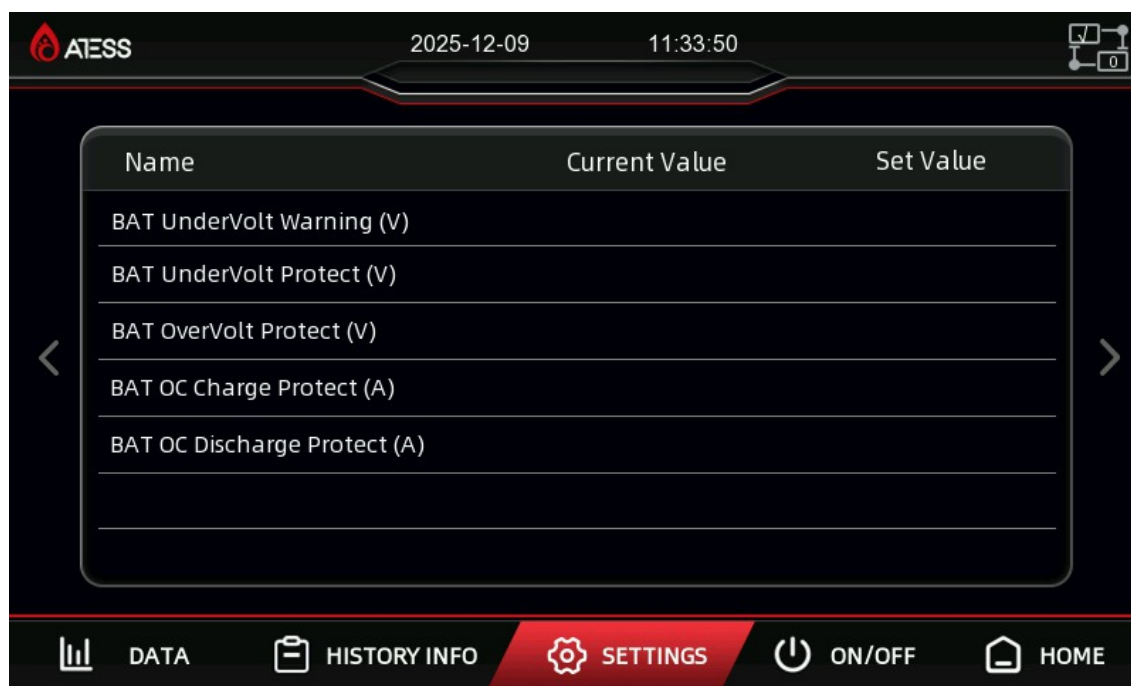
Item	Description
No. of Battery Racks	The number of battery racks connected in parallel. Set as needed.
No. of Battery Cells	The number of cells in a single rack.
Battery Capacity	Capacity of a battery cell. Set as needed.
Float limit set	Set current limiting charging, Here we set it as 0.1
Float voltage	Set the floating charge unit voltage of the battery. Here we set it as 3.5.
BAT Charge Current(A)	Set as needed (cannot exceed "Battery Over-Discharge Protection" current).

9. Battery Parameters



Item	Setting Number
Discharge Cut-off Volt(V)	3. 1
Discharge Cut-off SOC	20% (Set as need)
Re-Discharge SOC	50% (Set as need)
Charge Cut-off SOC	100% (Set as need)
BAT Saturation	1
Trickle Charge SET(kw)	5

9. Battery Parameters



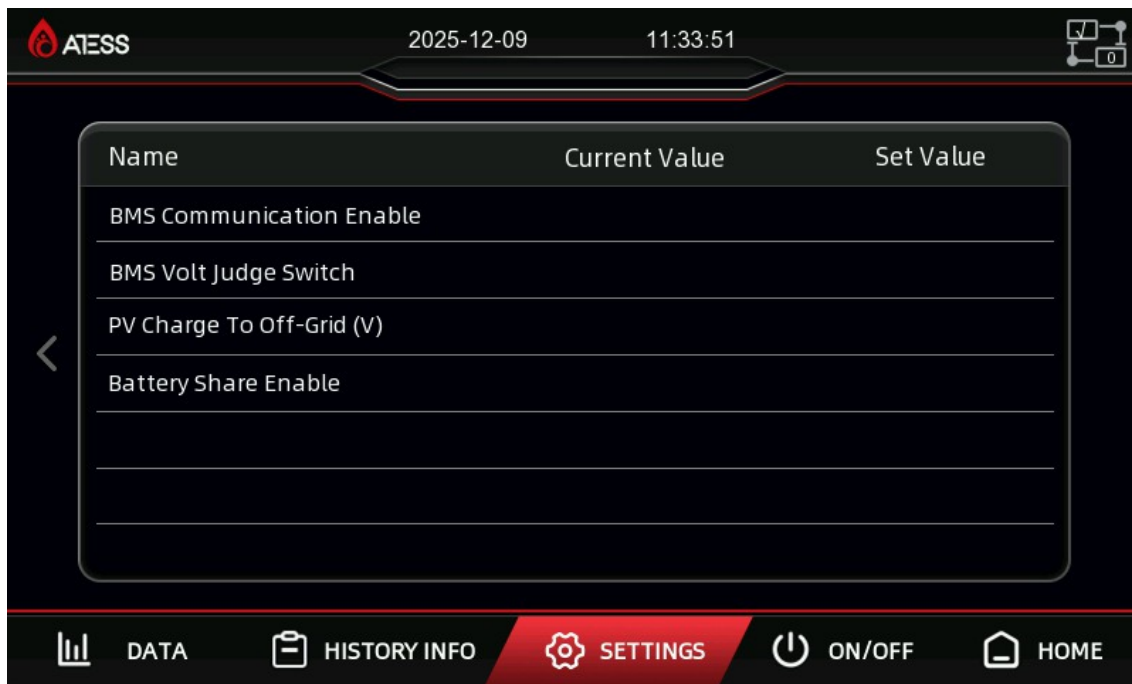
Item	Description
BAT UnderVolt Warning(V)	3.0
BAT UnderVolt Protect(V)	2.9
BAT OverVolt Protect(V)	3.6
BAT OC Charge Protect(A)	Set according to battery parameters
BAT OC Discharge Protect(A)	Set according to battery parameters

Note:

BAT UnderVolt Protect(V) < BAT UnderVolt Warning(V) < Discharge Cut-off Volt(V);

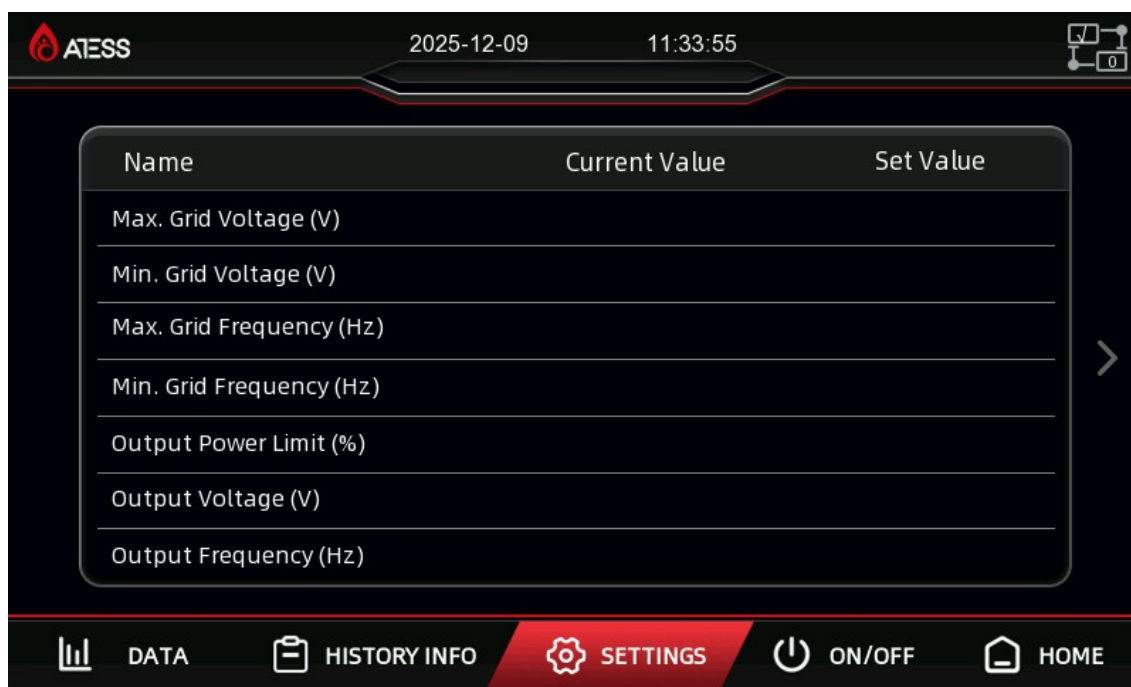
BAT OverVolt Protect(V) > Float Voltage(V).

9. Battery Parameters



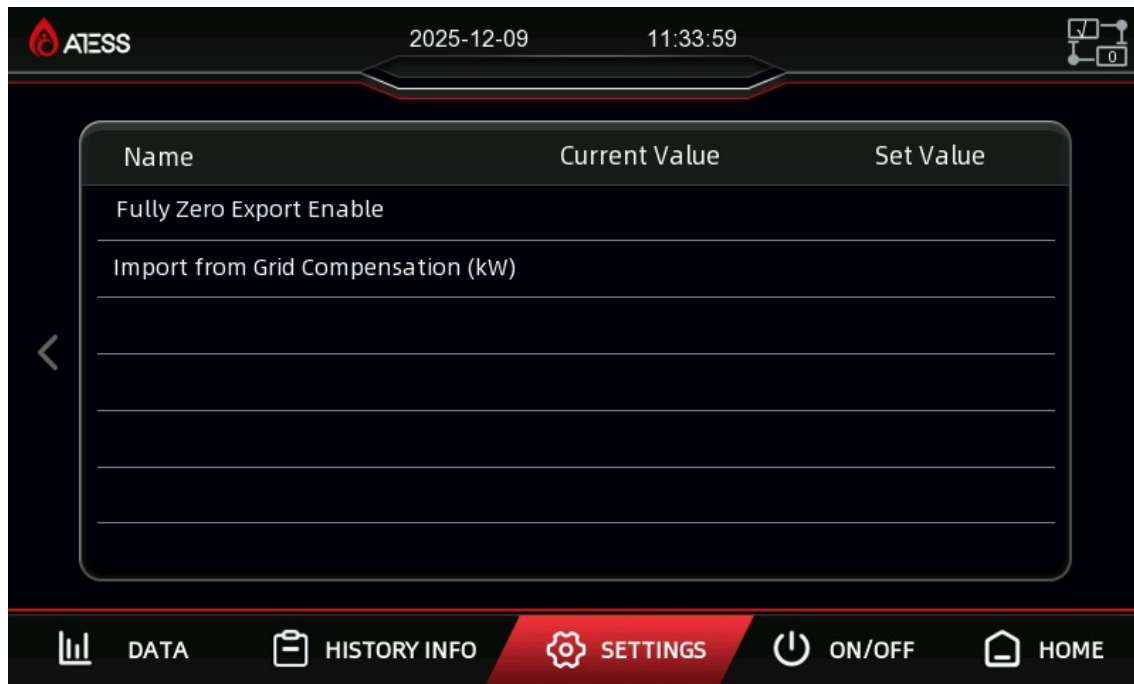
Item	Description
BMS communication enable	1, Enable; 0, Disable. Lithium iron phosphate battery needs to be set to 1.
BMS Volt Judge Switch	1, Enable; 0, Disable; Default, 0.
Single PV Charge To Off-Grid(V)	3.2
Battery Share Enable	1, Enable, 0, Disable; (In a parallel system, set the battery sharing function to 1, separate batteries to 0, and single system to 1).

10. Grid Parameters



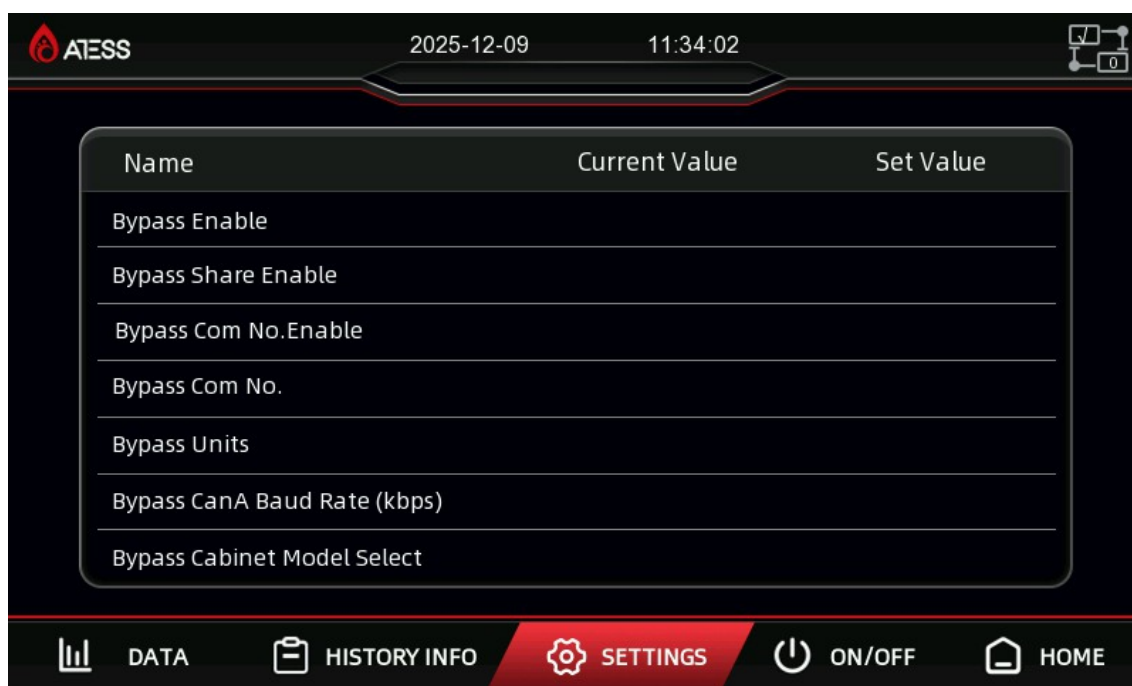
Item	Setting Number
Max. Grid Voltage (V)	110% of rated voltage, Default 440V (European standard 400V)
Min. Grid Voltage (V)	90% of rated voltage, Default 360V (European standard 400V)
Max. Grid Frequency(Hz)	Output frequency plus 2, default is 52HZ (European standard 50HZ)
Min. Grid Frequency(Hz)	Output frequency minus 2, default is 48HZ (European standard 50HZ)
Output Power limit(%)	Default value 100%
Output Voltage(V)	Default 400V (European standard 400V)
Output Frequency(Hz)	Default is 50HZ (European standard 50HZ)

10. Grid Parameters



Item	Setting Number
Fully Zero Export Enable	0, Disable; 1, Enable. Output based on the minimum phase current among the three-phase current, and the rest are carried by the grid. The default value is 0.
Import from Grid Compensation(kW)	No need to set.

11. Bypass Parameters

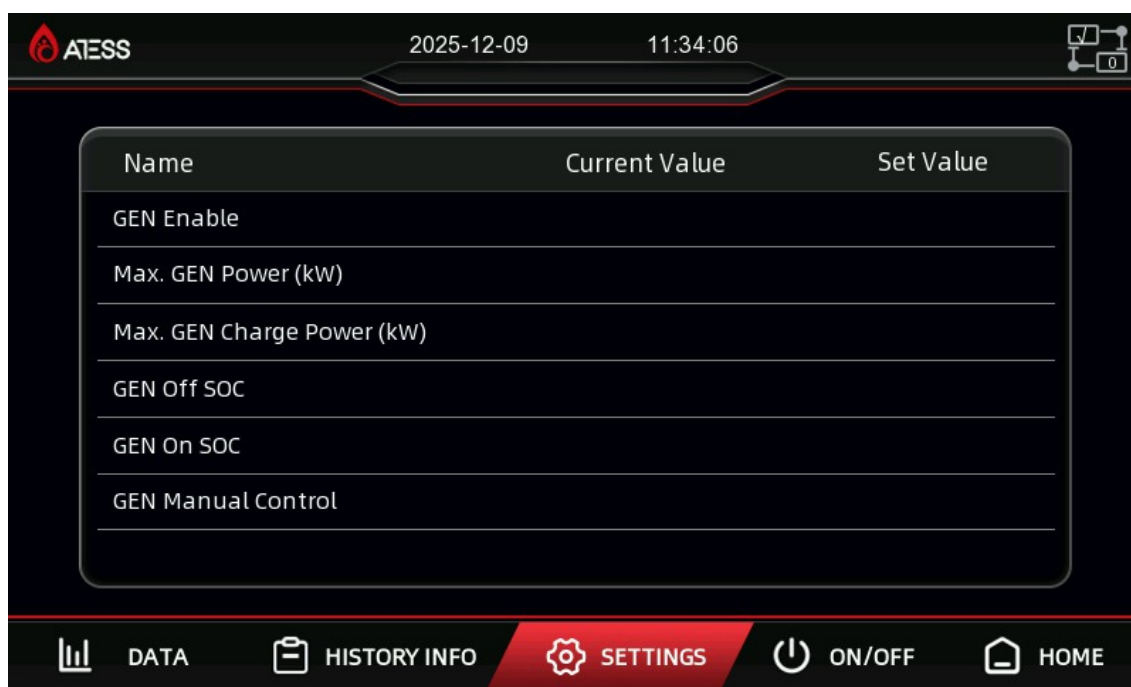


Item	Setting Number
Bypass Enable	0, Disable; 1, Enable, connects to the ATESS BYPASS cabinet
Bypass Share Enable	In a parallel system, set to 1 when two PCS share one bypass; The default value is 0.
Bypass Com No.Enable	First set the enable to 1, then modify the bypass cabinet station number. After the modification is successful, you must set the enable back to 0.
Bypass Com No	The default setting is 1, and set according to quantity in the parallel system.
Bypass Units	Indicates the number of bypass cabinets in the system. Set according to the actual number.
Bypass CanA Baud Rate(kbps)	The default setting is 20.
Bypass Cabinet Model Select	Select the actual model.

Note:

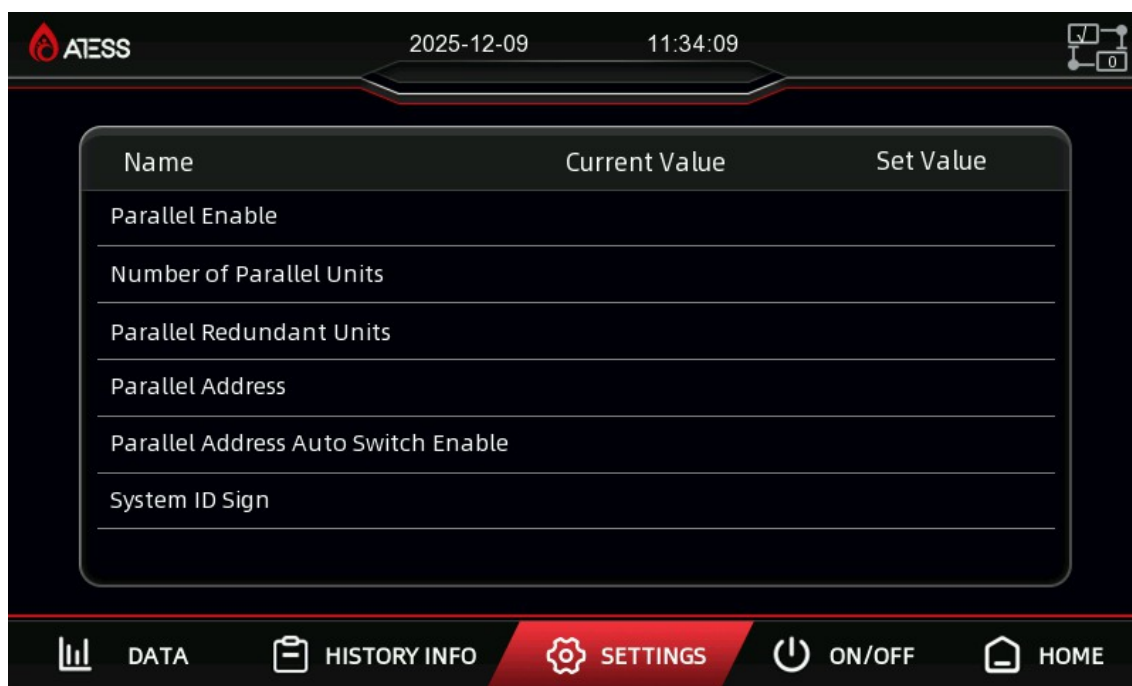
For parallel systems, first debug the communication between a single PCS and the BYPASS, then debug the parallel system (refer to the debugging methods for HPS and ATS).

12. GEN Parameters



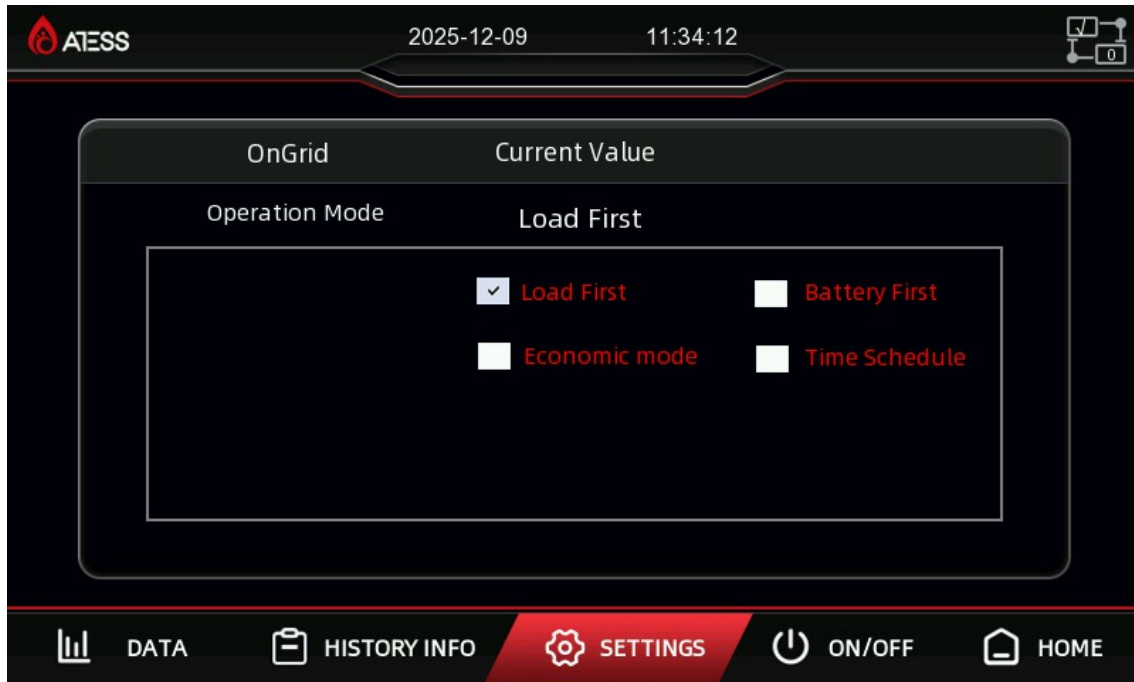
Item	Setting Number
GEN Enable	0, Disable; 1, Enable, The Bypass gen port connection to generator setting 1.
Max. GEN Power(kW)	Set according to the diesel generator configuration information.
Max.GEN Charge Power	Set as needed.
GEN Off SOC	The default setting is 20. Set as needed.
GEN On SOC	The default setting is 80. Set as needed.
GEN Manual Control	Manually control generator on/off, no need to set.

13. Parallel System Parameters



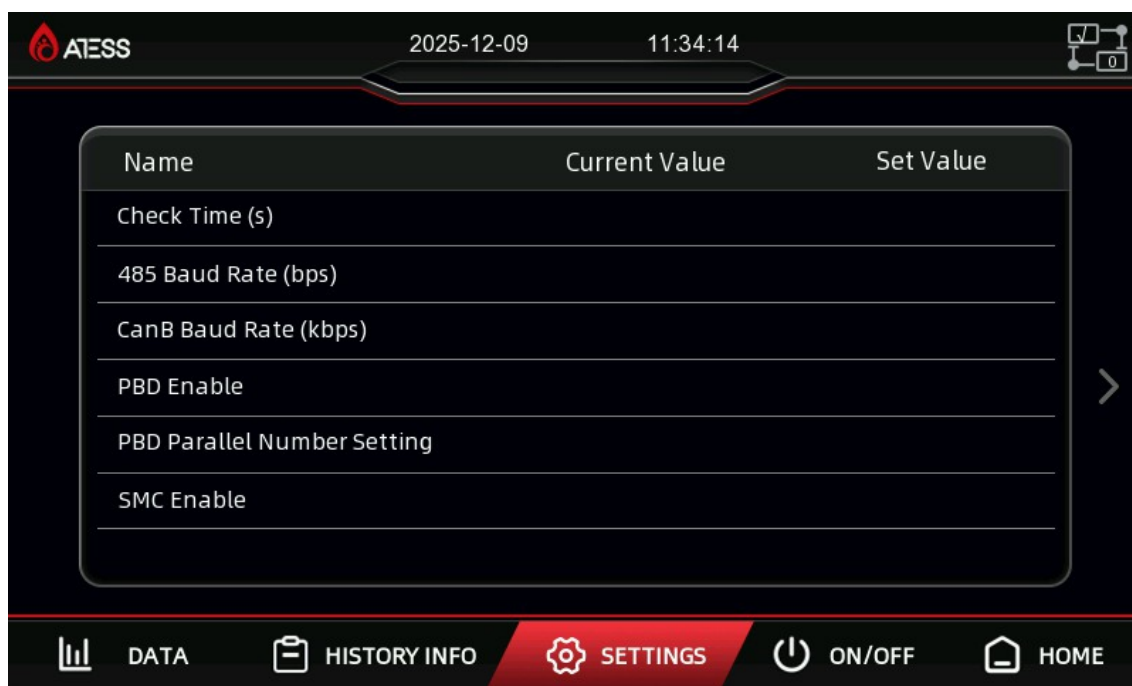
Item	Setting Number
Parallel Enable	0, Disable; 1, Enable. Set to 1 for multiple PCS parallel operation.
Number of Parallel Units	Set according to actual quantity of PCS.
Parallel Redundant Units	No need to set.
Parallel address	The default setting is 1. Parallel system settings by quantity order.
Parallel Address Auto Switch Enable	0, Disable; 1, Enable. The default setting is 0, no need to modify.
System ID sign	All devices in this system are set to 1.

14. Operation Mode Parameters



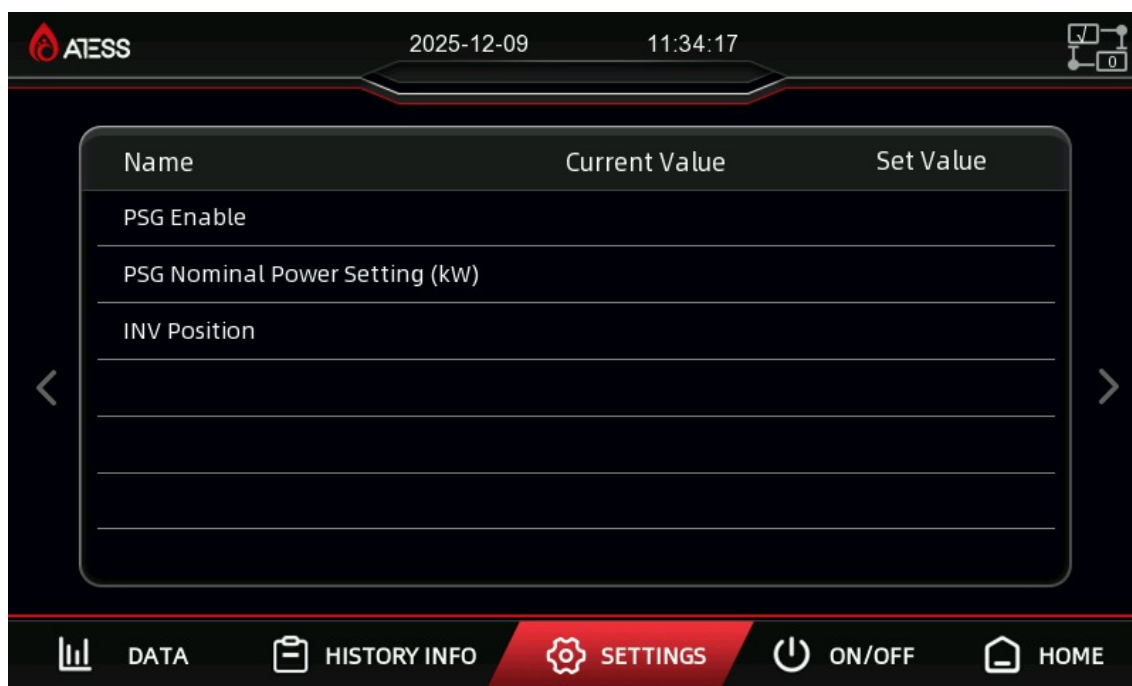
The on grid modes include: Load First, Battery First, Economic mode, and Time Schedule. Click the box in front of the corresponding mode to select a different on grid mode.

15. Other Parameter Settings



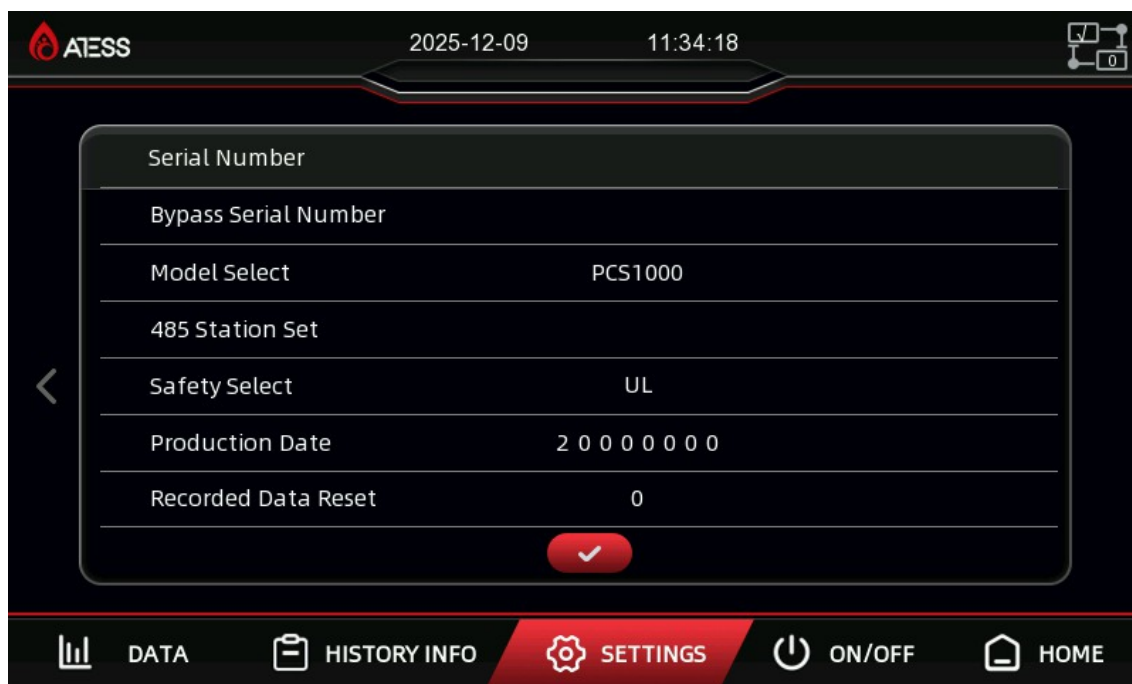
Item	Setting Number
Check Time	The default boot detection time is 60 seconds, the minimum is 10 seconds.
485 Baud Rate(bps)	The default value is 9600.
CanB Baud Rate(kbps)	The default value is 20.
PBD Enable	Set this parameter to 1 when it is used with PBD. Otherwise, set this parameter to 0. 0, Disable; 1, Enable.
PBD Parallel Number setting	Set the actual number of PBDs connected to this machine.
SMC Enable	Set this parameter to 1 when it is used with SMC. Otherwise, set this parameter to 0. 0, Disable; 1, Enable.

15. Other Parameter Settings



Item	Setting Number
PSG Enable	If there is a grid-connected inverter and it communicates with the PCS, set to 1. The default setting is 0. 0, Disable, 1, Enable.
PSG Nominal Power Setting(kW)	Set according to the rated power of the grid-connected inverter.
INV Position	Select the corresponding grid-connected inverter position option according to whether it is connected to the load side or the PV side.

15. Other Parameter Settings



Item	Setting Number
Serial Number	Serial number of the PCS. No need to modify.
Bypass Cabinet Serial Number	Consistent with the nameplate, after the bypass communicates successfully with the PCS, the BYPASS SN code will be displayed.
Model Select	Consistent with the nameplate. No need to modify.
485 Station Set	The 485 address of PCS.
Safety Select	Please do not modify the PCS safety regulations at ordinary times. Please modify them under the guidance of ATESS after-sales personnel.
Production Date	The production date of the PCS.
Recorded Data Reset	Power statistics clear function. No need to set.

After the parameter adjustment is completed, check the fault information. Please confirm with ATESS personnel whether the machine can be turned on.

3 Run the system

The PCS startup steps are as follows. After starting up, check the fault information and operating data and confirm with ATESS personnel.

a. Turn on the system

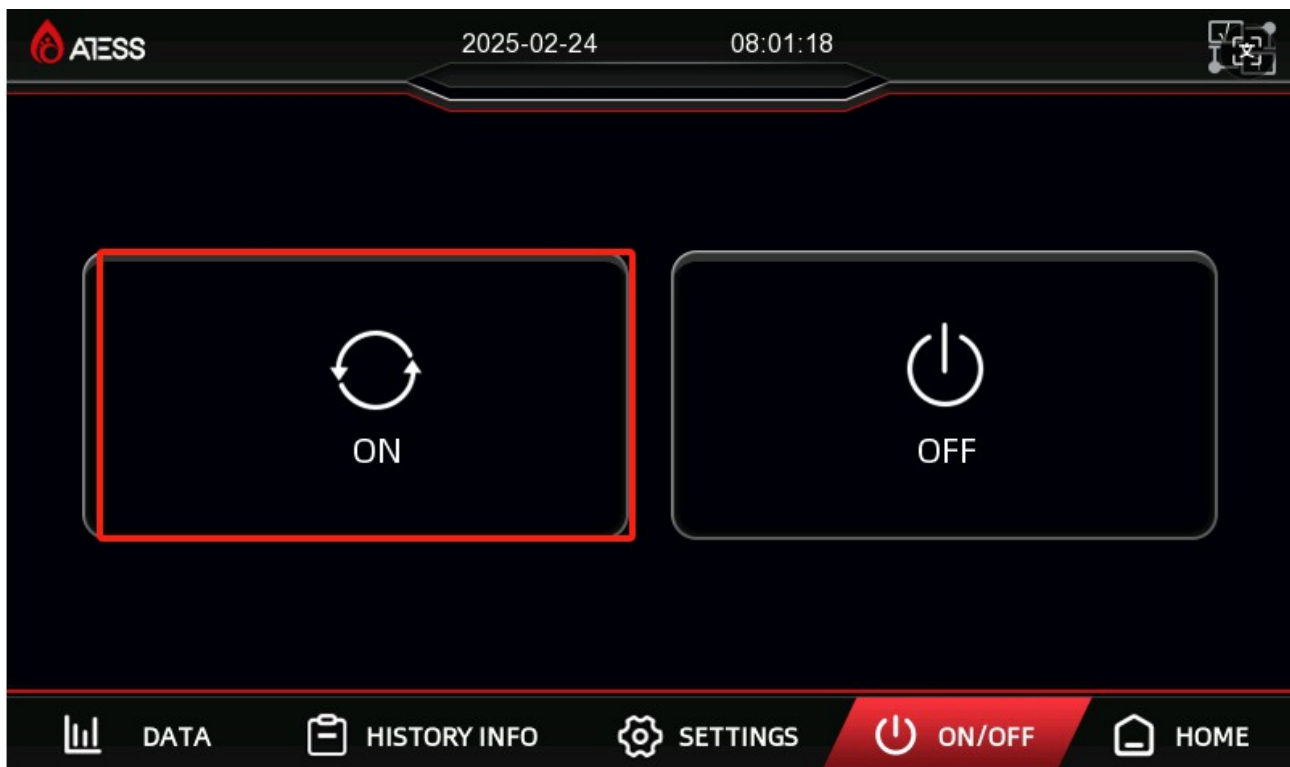
Step1:

Turn on the Switch Konb.



Step2:

Turn on the ON button on the screen.



b. OFF Grid test: Homepage

Check if the Status and the Operation Mode are correct.

Check if the values are correct for PV, BAT and Load.

