



BC Series Energy Storage System User Manual



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Foreword

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This product complies with the design requirements for environmental protection and personal safety. The storage, use and disposal of the product shall be in accordance with the product manual, relevant contract or relevant national laws and regulations.

Manual description

The BC series of energy storage systems provide energy storage for PV users. During the day, the excess power of PV power generation can be stored in the battery. At night or when needed, the stored electrical energy can be used to supply power to the electrical equipment, which can improve the efficiency of PV power generation, peak filling and valley filling, and emergency power backup.

This user manual system details the basic structure, parameters, basic procedures and methods of installation and operation and maintenance of the equipment.

Catalogue

1 Summarize

- 1.1 Symbol Introduction
- 1.2 Special Instructions

2 Safety Precautions

- 2.1 General Safety Considerations
- 2.2 Electrical Safety
- 2.3 Battery Safety
- 2.4 Wiring Requirements
- 2.5 Mechanical Safety

3 System Introductions

- 3.1 Introduction
- 3.2 Battery module
- 3.3 BPU
- 3.4 Operation mode
- 3.5 Battery cabinet

4 Operating environment

5 Transportation and storage requirements

- 5.1 Transportation and Storage
- 5.2 Transportation

6 Device installation and configuration

- 6.1 Installation preparation
- 6.2 Tool Preparation
- 6.3 Unpacking inspection
- 6.4 Preparation before installation
- 6.5 Battery module installation
- 6.6 Electrical connections
- 6.7 Post-installation check
- 6.8 Power on
- 6.9 function operation and testing

7 Maintenance

- 7.1 Electrical and Fixed Parts Connection
- 7.2 leaning

8 Common troubleshooting

- 8.1 Fault and abnormal state processing
- 8.2 Annex B




1 Summarize

1.1 Symbol Introduction

- > BCU: Battery Control Unit
- > BMU: Battery Management Unit
- > BMS: Battery Management System
- > ESS: Energy Storage System

BC (Battery Cabinet) : Energy storage battery cabinet

BR (Battery rack) : Energy storage battery rack

 DANGER	This sign indicates safety hazard during operation. Failure to follow such warning information, it will directly lead to serious personal injury or death
 WARNING	This sign indicates a potential hazard during operation. Failure to follow such warnings may result in personal injury or death.
 CAUTION	This sign indicates a potential hazard during operation. Failure to follow such warnings may result in personal injury or death.

1.2 Special Instructions

This manual covers the installation and use of the battery energy storage system product.

Please read this manual before installation.

The energy storage system must be commissioned and maintained by the engineers who had been trained, otherwise it may lead to injury and equipment failure. The resulting equipment damage is not covered by the warranty.

The pictures configured in the manual just for illustrative purposes. If it is not match the actual product, please refer to the actual product.

Safety Precautions 2

2.1 General Safety Considerations

The product should be used under the specified working environment (voltage, current, temperature, humidity, etc.), otherwise the product may malfunction. The resulting product malfunction or component damage is not covered by the product warranty.

Operators should comply with local regulations. The safety precautions in the manual are only intended to supplement local safety regulations.

It is strictly forbidden to wear items such as watches, bracelets, bracelets, rings, etc. that are easily conductive during operation.

Special insulated tools must be used during operation.

The torque wrench should be used to fix the screw and double check the screw with the red and black logo. After the installer confirms that the screws are tightened, please mark black on the screws; the inspector confirms that the screws are tightened, please mark red on the screws.

Installation or maintenance operations must follow the steps in the specification and manual.

If you need to touch any conductor surface or terminal, use a meter to measure the voltage at the contact point before contact, and verify that the contact point is voltage-free or voltage within the predicted range.

If the cable is stored in an environment below 0°C, the cable must be stored in room temperature environment (25±5°C) for more than 24 hours before the cable is used.

After the product is installed, routine inspection and maintenance is necessary, and replace the faulty components in time to ensure the safe operation of the product.

2.2 Electrical Safety

Grounding Requirements

When installing the product, the protective grounding wire must be installed first; when the product is removed, the protective grounding wire must be removed at the end.

Before operating the product, check the product to ensure that the product is reliably grounded ($\leq 4\Omega$). Not well grounding of the equipment may result in personal injury and equipment damage.

AC and DC Operation Requirements



DANGER

The supply voltage of the energy storage system is dangerous ($>60V$). Direct contact the system or indirect contact the system through wet objects can be dangerous.

Incorrect operation may result in accidents such as fire or electric shock.

Before the product is electrically connected, the front-end protection switch of the product must be disconnected.

Before connecting AC power, must ensure that the electrical connections of the equipment has done.

Before connecting the load cable or battery cable, must confirm the polarity of the cables and terminals is correct, prevent reverse connection.

Anti-liquid Requirement

The installation location of product should be away from the liquid area, prevent liquid from entering the product and causing short circuit, and to ensure that there is no condensation in the room and product.

When liquid enter the room or product, turn off the power immediately and notify the manager.

2.3 Battery Safety

Basic Requirements

DANGER

Wear protective tools such as helmet, insulated shoes, gloves, etc. before installation, maintenance or operation the product.

Pay attention to the safety protection of the battery to avoid collision and falling, when installing, maintaining, and operation the product.

The wiring circuit should be kept disconnected during installation, maintenance.

Tighten the cable according to the torque in the manual, to prevent poor contact and cause heat or even damage the product.

It is strictly forbidden to damage the battery explosion-proof valve or exhaust valve, otherwise it will cause electrolyte leakage.

Make sure that the installed battery is the same model.

Always dispose of used batteries in accordance with local regulations.

The storage environment of the battery should be free from direct sunlight or rain, dry and well ventilated, and the surrounding environment is clean and away from fire.



DANGER

> Do not allow anyone or animals to swallow any parts of the battery or the contents of the battery.

> Do not pierce the battery with nails or other sharp objects.

> Do not put the battery into fire or expose it to high temperatures for a long time, as this may cause a fire.

> Lithium batteries are not allowed to be charged at low temperatures ($<0^{\circ}C$).

> If the model of the replacement battery is incorrect, there is a safety hazard.



WARNING

>Do not immerse the battery in water. When it is not in use, it should be placed in a cool and dry environment.

>Do not use or leave the battery near hot and high temperature sources such as fire, heaters, etc.

>Forbidden to reverse the positive and negative terminals of the battery during use.

> Forbidden to connect the positive and negative terminals of the battery directly with metal, resulting in short circuit of the battery.

>Forbidden to transport or store batteries with metals such as hairpins, necklaces, etc.

> Forbidden to strike or throw, trample or bend the battery.

Battery Short Circuit Protection

DANGER

The battery cell and battery system (module, pack, rack, system) circuit must not have any form of short-circuited, otherwise short-circuit may cause fire and may cause personal injury.

If possible, disconnect the battery connection before operation.

Battery leakage protection



CAUTION

Excessive battery temperature can cause battery deformation, damage, and electrolyte spillage.

When the electrolyte of the lithium battery is found to leak, the skin and eyes should be prevented from directly contacting the electrolyte. If there is contact, use plenty of water to clean the area and contact doctor for help.

Charging

Charging current shall not exceed the maximum charging current in the specifications. Otherwise it would cause the problem in charge and discharge performance, mechanical performance and safety performance.

Charging voltage shall not exceed the maximum charging current in the specifications. Otherwise it would cause the problem in charge and discharge performance, mechanical performance and safety performance.

Batteries must be charged within the ambient temperature range of 0°C ~45°C.

Forbidding reverse charge. Battery should be connected correctly. It is strictly prohibited to reverse charge. Otherwise it will cause the battery scrap and produce safe hidden trouble.

Discharge

Discharge current shall not exceed the maximum charging current in the specifications. Otherwise it would cause dramatically capacity loss and overheating.

Batteries must be discharge within the ambient temperature range of -20°C ~55°C.

Forbidding over-discharge. Battery management system should be installed to prevent over discharge during the usage. Over discharge will cause the battery scrap and produce safety hazard. It is necessary to state that for the battery not used for a long time, it may over discharge due to the self-discharge characteristics. To prevent the occurrence of over discharge, the battery should be regularly charge and the voltage should be remained above 3.2 V.

2.4 Wiring Requirements

Cable used in high temperature environment, will cause the insulation aged or damaged. Thus the cable should be kept at a sufficient distance from the DC bus bar, splitter, and fuse.

Signal lines and power cable should be routed separately (≥ 60 cm).

User-supplied cables should meet the VW-1 test requirements.

No cable is allowed to pass behind the air outlet of the power module in the cabinet.

2.5 Mechanical Safety

Removing Heavy Objects Safely

When carrying heavy objects, be prepared for weight bearing to avoid being crushed or sprained by heavy objects.

Generally, forbidden to transport the heavier product by one person.

Wear protective gloves when handling product by hand to prevent your hands from being cut by sharp corners.

When transporting with a forklift, the forklift fork should in the middle position to ensure symmetry. Do not excessively bump and tilt during handling. The angle of the left and right tilt of the equipment during loading or unloading should not exceed 15°. In order to avoid tipping over, please fasten the product to the forklift with a rope before moving, and take care when moving. Be careful to move the product to avoid damage caused by any impact or drop.

3.1 Introduction

The BC Series energy storage system uses a LFP battery equipped with a custom battery management system (BMS) designed for industrial and commercial energy storage applications. During the day, the excess PV power generation can be stored in the battery. At night or when needed, the stored energy can be supplied to the load, which can improve the efficiency of PV power generation, peak shaving, and emergency power backup.

Comply with international standards and certifications

This LFP batteries have passed CE, UN38.3 and other certifications.

High reliability system

Adopt high-performance processor and ensure the stable operation of the system based on the three-level management mode;
Real-time monitoring of system conditions, providing short-circuit protection, reverse connection protection, high-voltage protection, low-voltage protection, charging over-current protection, discharge over-current protection, over-charge protection, over-discharge protection, high-temperature protection, low-temperature protection, cell balance and other functions.
Powerful communication features
Configure a variety of communication interfaces: USB, RS485, 4G, CAN, you can know the battery working status at any time through the host computer;

3.2 Battery module

3.2.1 Battery module front panel schematic

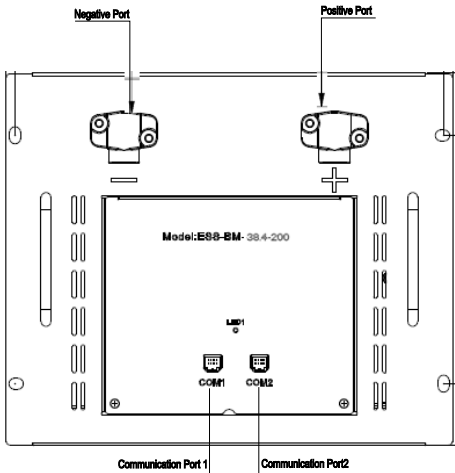


Figure 3-1 Battery module panel appearance

3.2.2 Battery module dimensions

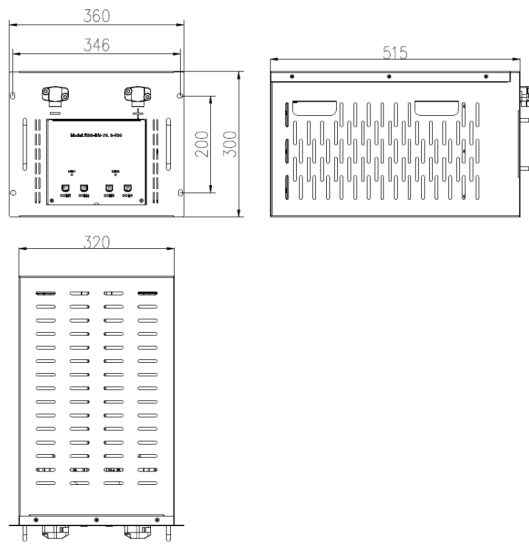


Figure 3-2 Battery module dimensions

3.2.3 Battery module Parameters

No.	Item	Parameters	Remark
1	Nominal voltage/capacity	38.4V/200Ah	2P12S
2	Weight	≤70Kg	Contains the accessories
3	Dimensions(W/D/H)	320/515/300mm	Tolerance±0.5mm
4	Insulation resistance	≥ 11GΩ	1000V (DC)
5	AC internal resistance	≤ 10mΩ	

Figure 3-1 Battery module Parameters

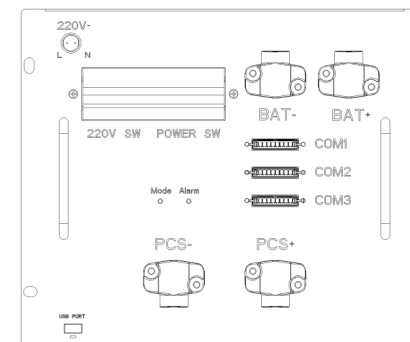
3.2.4 Battery module standard configuration

Part name	Quantity	Specification	Remarks
ESS-BM-38.4-200	1PCS	Use LiFePO4 battery, capacity 38.4V/200Ah, including BMU, fuse, with a green LED battery indicator, insulated coated metal casing.	
Input/output terminal	2PCS	DC 1000V/350A Terminal	
Power communication terminal	2PCS	AMP: 22011-8AW-1, The pins of COM1 and COM2 have the same definition, and both contain one CAN, and one 24V power supply.	

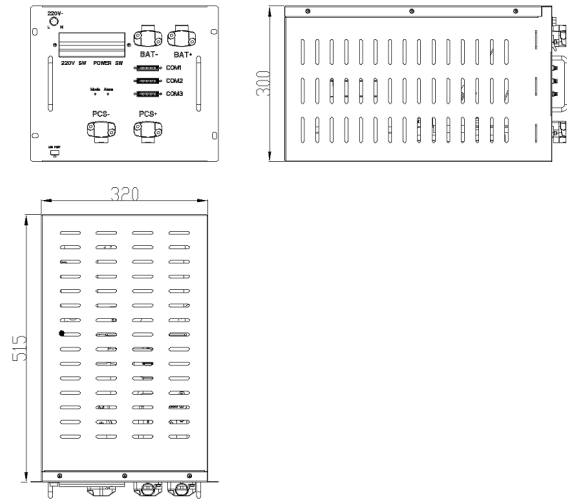
No.	COM1	COM2
1	CAN_H	CAN_H
2	CAN_L	CAN_L
3	GND	GND
4	V24+	V24+
5	CANGND	CANGND
6	NC	NC
7	24V-	24V-
8	24V+	24V+

3.3 BPU

3.3.1 High-voltage box front panel schematic



3.3.2 BPU dimensions



3.3.3 BPU standard configuration

Part name	Quantity	Specification	Remarks																																				
BPU	1PCS	Contains control mainboard (BCU), power board, fuse, relay, one LED with red and one LED with green, using insulated coated metal housing.																																					
Input/output terminal	4PCS	DC1000V/350A Terminal																																					
Power communication terminal	3PCS	Includes CAN, RS485, 24V power supply; <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>No.</th> <th>COM1</th> <th>COM2</th> <th>COM3</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>24V-</td> <td>24V-</td> <td>24V-</td> </tr> <tr> <td>2</td> <td>24V+</td> <td>24V+</td> <td>24V+</td> </tr> <tr> <td>3</td> <td>NC</td> <td>485_A</td> <td>EX485_A</td> </tr> <tr> <td>4</td> <td>NC</td> <td>485_B</td> <td>EX485_B</td> </tr> <tr> <td>5</td> <td>CAN1_H</td> <td>CAN2_H</td> <td>Relay4</td> </tr> <tr> <td>6</td> <td>CAN1_L</td> <td>CAN2_L</td> <td>Relay5</td> </tr> <tr> <td>7</td> <td>CANGND</td> <td>RX_232</td> <td>Relay6</td> </tr> <tr> <td>8</td> <td>NC</td> <td>TX_232</td> <td>EGND</td> </tr> </tbody> </table>	No.	COM1	COM2	COM3	1	24V-	24V-	24V-	2	24V+	24V+	24V+	3	NC	485_A	EX485_A	4	NC	485_B	EX485_B	5	CAN1_H	CAN2_H	Relay4	6	CAN1_L	CAN2_L	Relay5	7	CANGND	RX_232	Relay6	8	NC	TX_232	EGND	
No.	COM1	COM2	COM3																																				
1	24V-	24V-	24V-																																				
2	24V+	24V+	24V+																																				
3	NC	485_A	EX485_A																																				
4	NC	485_B	EX485_B																																				
5	CAN1_H	CAN2_H	Relay4																																				
6	CAN1_L	CAN2_L	Relay5																																				
7	CANGND	RX_232	Relay6																																				
8	NC	TX_232	EGND																																				
AC220V Terminal	1PCS	AC220V																																					

3.4 Battery rack

3.4.1 Battery rack figure

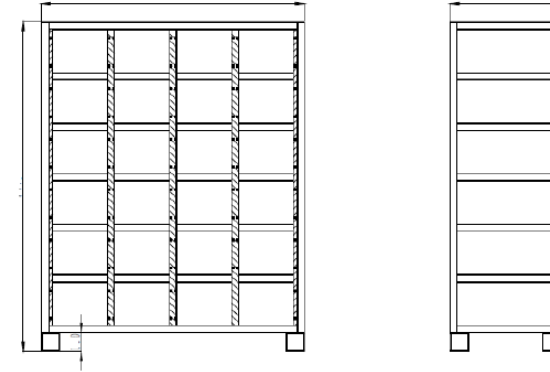


Figure 3-3 Battery rack dimensions

Note: Please refer to the BCxx Battery Easy Installation Manual for the specific dimensions and design layout of the battery rack.

3.5 Battery cabinet

3.5.1 Battery cabinet appearance

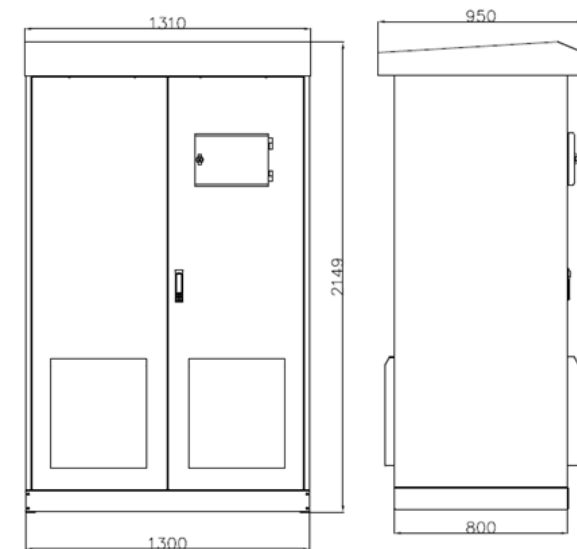


Figure 3-4 Battery cabinet dimensions

Operating environment 4

Battery operating environment requirements are as follows

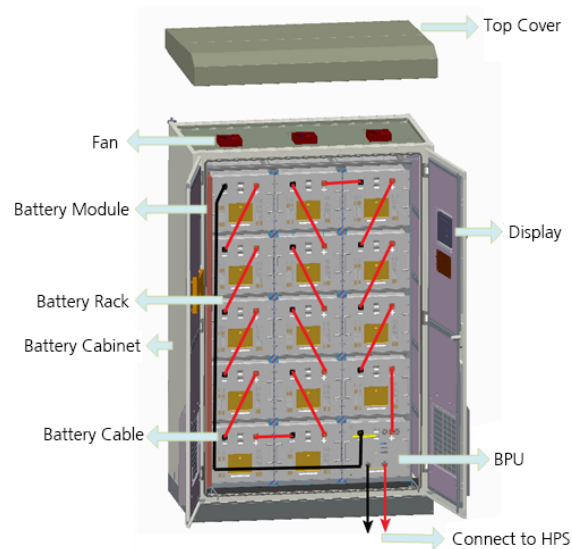
Working temperature: 0 ° C - 45 ° C;

Relative humidity: 5% - 95% , non-condensation

Altitude: ≤2000m;

On-site environment: keep away from heat sources, avoid direct sunlight, no corrosive/ explosive gas or gas that might damage the insulation, no conductive dust that might damage the insulation.

3.5.2 Battery cabinet detailed layout



Note: Please refer to the BCxx Battery Easy Installation Manual for the specific dimensions of the battery cabinet.

3.5.3 Battery cabinet configuration

The main components of the BC series energy storage battery cabinet system are shown in Table 3-2 below.

Table 3-2 Main components of BC battery energy storage system

No.	Name	
1	Battery module	Please refer to the "BCxx Battery Easy Installation Manual" for the specific quantity.
2	Battery rack	
3	Battery cabinet	
4	BPU	

Transportation and storage requirements 5

5.1 Transportation and Storage

The battery module and racks should be transported separately. Pay attention to the identification on the packing box when transporting and storing the product. The storage location should be:

No corrosive gas around

No excessive humidity and high temperature source

No dust environment

In line with fire protection requirements

Short-term storage (one month), recommended storage temperature is 20°C~45°C

Long-term storage (1 year), it is suggested to store in 0°C~35°C environment temperature and clean, dry and ventilated indoor environment. Avoid contact with corrosive materials and stay away from fire and heat sources.

Ambient humidity < 70%

During transportation, handling and installation:

Avoid collision of parts or parts with objects such as doors, walls, and shelves

Wearing neat gloves, it is strictly forbidden to touch parts with bare hands, sweaty or dirty gloves.

5.2 Transporting

User can lift the whole package box from the bottom by means of a forklift and can transport it independently, as shown in 5-1.



Figure 5-1 Forklift use reference diagram

Device installation and configuration 6

6.1 Installation preparation

6.1.1 Safety regulations












Only those who have received training in the power system and have a good knowledge of the power system are allowed to install the device. Always follow local safety regulations and the safety requirements listed below during installation. Before installing or removing the device, make sure that the power system is not powered and that the battery device is turned off. Distribution cable routing should be reasonable and protective, to avoid touching these cables when operating the power supply.




6.1.2 Check the operating environment

The operating environment shall comply with the requirements described in Chapter 4, "Operating Environment". If it does not, it shall be rectified and the operating environment shall be re-examined.

6.2 Tool Preparation

Table 6-1 Installation tool table

No.	Name	Quantity	Model	Remark	Legend
1	Wrench	4	12-inch	plastic handle (with scale)	
2	Warning band	10	Rubber road cone 70CM reflective	High 70CM bottom 44x44CM	
3	Herringbone ladder (1.9m)	2	Wide pedal herringbone ladder 1.9m		
4	Helmet	6	3M	Glass reinforced plastics conventional red	
5	Gloves (DC insulation)	4	Thickened anti-electric		
6	Insulated shoes	6	3M		
7	Multimeter	2	1kV range		
8	Clamp ammeter	2	2kA range		
9	Elevator	1	Lifting height of 2.2M or more		
10	Sleeve	2	Interchangeable		
11	Tape measure	1	100M		

No.	Name	Quantity	Model	Remark	Legend
12	Forklift	2	Interchangeable		
13	Electric drill	2	Interchangeable		
14	insulation resistance meter	1	Interchangeable		

6.3 Unpacking inspection

Before the battery module is ready for installation, an unpacking check is required, mainly to check the following:

- Check whether the number of items in the packing list matches the actual items;
- Check whether the documents and accessories are complete;
- Check whether the battery module case is deformed, painted or loose.

Take photos before and after unpack the packing. If the number of items is the same as the packing list, sign the confirmation packing list with the customer.

If the equipment is damaged or corroded during the unpacking inspection process, it should be promptly reported.

6.4 Preparation before installation

- > Make sure all the BPU switches are in the OFF state;
- > cut off all relevant equipment power supply;

6.5 Battery module installation

- 1) Before install the battery module, check that the battery rack is properly installed and grounded.
- 2) Take the battery module out of the box.
- 3) Determine the installation position of the battery module according to the label of the battery module (as shown in Figure 6-1, the 4 digits are the installation position of the battery module, 0101 indicates the first position of the first rack, and 0211 indicates the 11th position of the second rack).

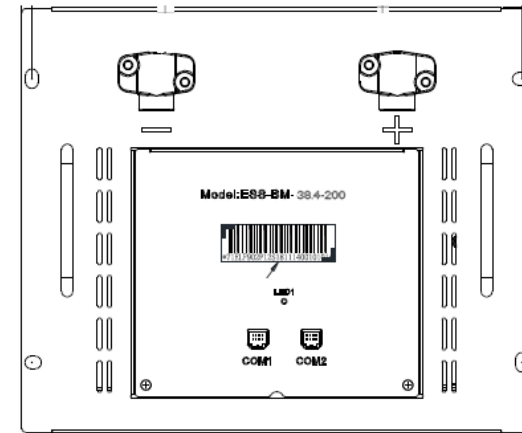


Figure 6-1 Diagram of the battery module label (picture is for reference only)

Place the battery module in the corresponding position of the battery rack according to Figure 6-2, and fix the battery module to the battery rack with the matching M6 screw.

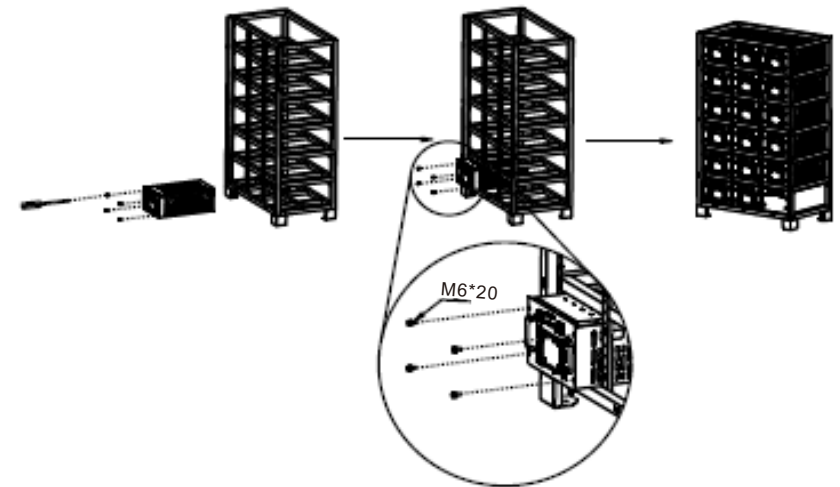


Figure 6-2 Installation diagram of the battery module (picture is for reference only)

Precautions:

Wear protective shoes when assembling energy storage systems;

Staff long-sleeved shirt. It is forbidden to wear sleeveless shirts and it is forbidden to roll up the sleeves;

All personnel involved in the work wear appropriate gloves;

The battery module is about 60kg depending on the model. It is forbidden to move by one person to prevent personal injury.

Each battery rack is 4 columns, 6 layers. After installation, check the installation order and position of each rack of battery modules. It is forbidden to mix modules of different racks.

The torque of the battery module locking bolt is 12Nm.

6.6 Electrical connections

6.6.1 Connecting ground

Grounding resistance needs to be less than 1Ω ;

6.6.2 Battery module DC cable wiring

1) Take out the matching series DC cable as shown in Figure 6-3 and separate the series DC cables according to the cable labels.



Figure 6-3 Schematic diagram of the series DC cable (picture is for reference only)

2) According to the wiring position of Figure 6-4, connect the No. 2 series DC cable to each cluster first, then connect the No. 1 serial DC cable, then connect the No. 4 serial DC cable, and finally connect the No. 3 cable.

3) Connect from bottom to top during wiring to prevent misconnection and shorting.

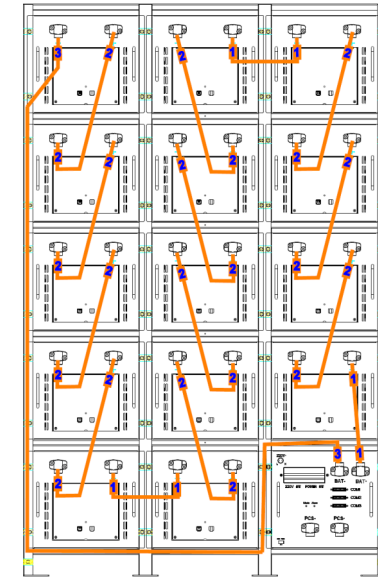


Figure 6-4 Battery rack DC cable wiring diagram (picture is for reference only)

Demonstration of installation examples:

Each battery rack is 3 columns, 5 layers. When connecting DC cables, connect the battery module of each column in series, and measure the voltage of each column of the battery module with a multimeter. If there is no abnormality, then string the two columns of battery packs.

After all the batteries in the rack are connected in series, use the insulation meter to measure the insulation level between the positive electrode of the battery rack (the positive electrode of the battery module 1) and the battery rack, and the insulation level between the negative electrode of the battery cluster (the negative electrode of the battery module 14) and the battery rack. The insulation should be more than $100\Omega/V$.

After the DC cable is connected, tap the cable plug connector with a rubber hammer to ensure that the cable is securely installed.

6.6.3 Battery module communication cable wiring

1) Take out the matching battery module communication line as shown in Figure 6-5 and separate the communication line according to the battery module communication line label.

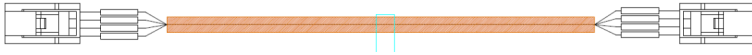


Figure 6-5 Battery module communication cable diagram (for reference only)

2) According to the wiring position shown in Figure 6-6, each rack is connected to the battery module communication line in S-shape from the lower right corner.



Figure 6-6 Battery rack communication line wiring diagram (for reference only)

6.6.4 BPU wiring instructions

After the power line and communication line inside the battery cabinet are connected, install the inverter according to the inverter manual, and connect the battery input end of the inverter to the DC output end of the battery BPU, and output of the BPU COM2. The line is connected to the CAN communication input port of the inverter.

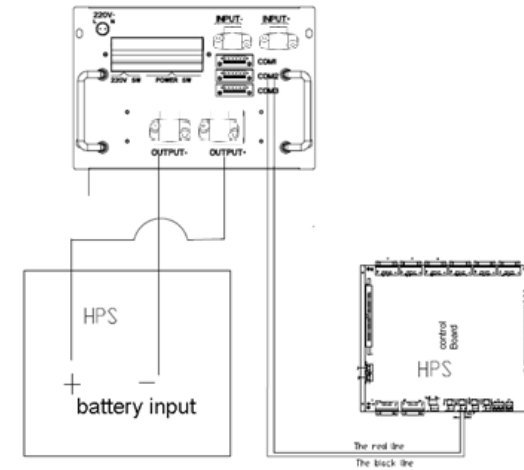


Figure 6-7 Schematic diagram of the BPU wiring with the energy storage system, for reference only

6.7 Post-installation check

After the installation of the energy storage system is completed, post-installation inspection is required:

The battery rack and the battery module are aligned with the mounting holes, the screws are tightened, and the torque meets the requirements (12Nm);

The battery module number and installation location are the same;

Precautions:

Check whether each communication cable interface is secure and the single small wire harness is loose before installation.

Check the screws of each interface after installation to confirm whether it is tightened.

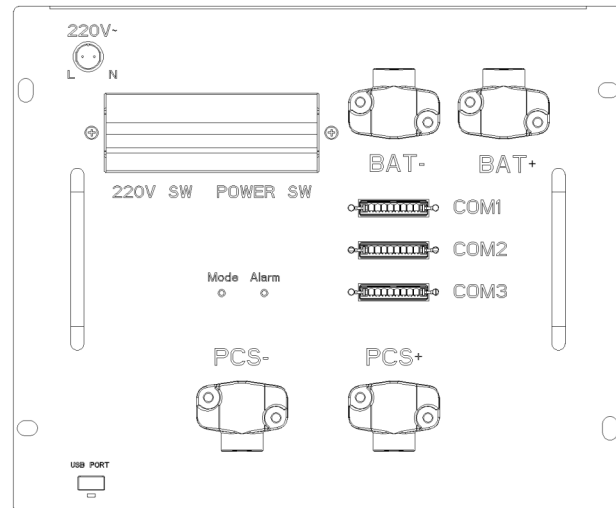
6.8 Power on

6.8.1 System power supply instructions

Inside the container system, there are two ways to take power from the battery system. One is to take power from the total voltage of the battery module, and the other is to take power from the external isolated AC. In the case where both power supplies occur at the same time, the AC power supply is preferred.

If it is an off-grid system with single battery rack, the battery system will be powered by the total voltage of the battery module, and either grid-tie single machine or container could be AC power supply.

6.8.2 System power-on instructions



1) Before powering on, please check whether the battery power line and communication line are consistent with the instructions in the installation manual;

2) After confirming that there is no problem with the wiring, you can first dial the POWER SW, close the DC power switch, and the system is powered on;

3) then turn the 220V SW up and close the AC power switch. At this time, if the AC has power supply, the system will switch to AC power.

6.9 function operation and testing

Battery module LED indicator description 1

No.	status	Description
1	LED: Constantly bright	Acquisition failure
2	LED: 1S flashing cycle	Open battery
3	LED: 250ms blinking cycle	Normal communication
4	LED: 5S flashing cycle	Standby (no external communication)

BPU LED indicator description 2

No.	status	Description
1	Mode green light: 3s flashing cycle - slow flashing	System standby
	Alarm red light: often off	Trouble free
2	Mode green light: 1s flashing cycle	charging
	Alarm red light: 1s flashing cycle	First level alarm
3	Mode green light: 2s consecutive flashes	Discharge state
	Alarm red light: 2s consecutive flashes	Secondary fault
4	Mode green light: always bright	system error
	Alarm red light: 3s flashes in succession	Tertiary fault

Special note: When wiring the COM port of the BPU, please pay attention to the line mark on the connection line, beware of incorrect wiring.

--- End of installation ---

7 Maintenance

7.1 Electrical and Fixed Parts Connection

After the equipment is put into operation, it is necessary to regularly check the electrical and fixed parts of the equipment. It is recommended to check every two to three months. Every time you check, you need to make a record.

No.	Check item	Inspection Method	Test result	Remark
1	DC cable connection between battery packs	Visual inspection	Normal <input type="checkbox"/> abnormal	
2	Communication cable connection between battery packs	Visual inspection	<input type="checkbox"/> Normal <input type="checkbox"/> abnormal	
3	Power supply input connection outside the BPU	Interchangeable	<input type="checkbox"/> Normal <input type="checkbox"/> abnormal	
4	Battery rack ground connection	Visual inspection	<input type="checkbox"/> Normal <input type="checkbox"/> abnormal	

7.2 Cleaning

Before the equipment is put into operation, the debris and stains that may be left inside the equipment and the outer casing should be cleaned. After the equipment is put into operation, the internal dust of the container should be cleaned regularly, and the ventilation and exhaust facilities should be checked for normality. It is recommended to clean it every two to three months.

8 Common troubleshooting

8.1 Fault and abnormal state processing

Appendix A

FAQ

Q. After closing the POWER SW switch, the battery system has no output.

A. Observe the status of the battery module and the BPU LED lamp;

1) If some of the cabinets are not lit, it is necessary to confirm whether the cabinet with the last LED light is connected to the next cabinet without the LED light and the communication line connected to all the cabinets without the LEDs is incorrect. Or missing the connection, or even the communication line is damaged;

2) If all the cabinets are not lit, it indicates that there is a problem with the power supply of the system. It is necessary to check whether the power line of the rack system is incorrectly wired or missing. If there is no error in the power wiring, then the BPU needs to be opened to check whether the power circuit is faulty.

3) If all the cabinet LED lights are on, you need to check the fault according to the battery module and the BPU indicator.

Q. What should I do if the indicator light of the BPU shows the first level alarm, the second level protection, and the third level protection?

A, 1) Level 1 alarm: The system is running normally without any action;

2) Two-level fault: the battery system has no action and the inverter is standby;

3) Three-level fault: The battery system cuts off the main circuit relay. Inverter shutdown

4) If there is a system failure, you can first view the fault type information on the operation data page on the inverter display, if the fault type information is viewed on the display of the battery system.

8.2 Annex B

The system has the following second and third level fault information description

Fault level	Fault description	Remarks
Secondary fault	High secondary charging temperature	Adjustable
	High secondary discharge temperature	Adjustable
	Low secondary charging temperature	Adjustable
	Low secondary discharge temperature	Adjustable
	Large temperature difference between the two	Adjustable
	Secondary total pressure	To be determined
	Secondary total pressure	To be determined
	Large total pressure difference between the two stages	To be determined
	High secondary cell voltage	Adjustable
	Low secondary cell voltage	Adjustable
	Large voltage difference between the two cells	Adjustable
	Large secondary discharge current	Adjustable
	Large secondary discharge current	Adjustable

Fault level	Fault description	Remarks
Tertiary fault	Three-level charging temperature is high	Adjustable
	Three-level discharge temperature is high	Adjustable
	High temperature protection recovery value	Adjustable
	Three-level harging temperature is low	Adjustable
	Three-level discharge temperature is low	Adjustable
	Low temperature protection recovery value	Adjustable
	Three-level of temperature difference	Adjustable
	Three-level total pressure	To be determined
	Three-level total depression	To be determined
	Three-level total pressure difference	To be determined
	High level three-level voltage	Adjustable
	Low level three-level voltage	Adjustable
	Three-level charging current is large	Adjustable
	Three-level discharge current is large	Adjustable
	Tertiary fault	Adjustable

9 Annex

System inspection and Maintenance Checklist

No.	Category	Check item	Check method	Standard	Result	Problem description	Check frequency
1	Circuit breaker maintenance	Whether circuit breaker(CB) of DC cabinet in parallel system trips	Visual inspection	CB all connected	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
2		Whether DC Micro breaker(MCB) of BPU trips	Visual inspection	MCB all connected	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
3	Software diagnostics	Software version	BMS data reading or screen	Record the software version	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
4		System alarm	BMS data reading or screen	No alarm in the alarm bar	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
5		Battery consistency	BMS data reading or screen	The static differential pressure shall be within 20mV	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
6	System operation status and environment	Whether the indoor or container ambient temperature is 20 ~ 40 , and whether the temperature control equipment is in good condition	Thermometer	20℃ ~30℃	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
7		Whether the temperature of battery module is normal, and whether the maximum temperature difference between modules is less than 5	BMS data reading or screen	<5	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
8		Whether the voltage of each cell in the system is normal, and whether the maximum voltage difference between each battery is less than 100mV	BMS data reading or screen	<100mV	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		

No.	Category	Check item	Check method	Standard	Result	Problem description	Check frequency
9		Check the fault page of the display and check whether the battery system reports abnormal information	BMS data reading or screen	No fault record	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
10		Status of the air condition in container	Visual inspection, thermometer	25±3℃	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
11	System cleaning	Whether the battery module and battery rack have abnormal sound or smell	Smell	No abnormal sound or smell	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
12		Is there water leakage or other foreign matter in the room or container	Visual inspection	No water leakage or foreign matters	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
13		Whether there are rodents and insects such as mice, geckos, cockroaches and ants in the room	Visual inspection	No animals or insects	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
14	Circuit connection	DC cable connection between battery boxes	Visual inspection /thermometer	No obvious heating or temperature below 70 ℃	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
15		Communication connection between battery boxes	Visual inspection /BMS fault record	No CAN communication fault	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
16		External power supply input connection of high voltage box	Visual inspection, recommended to take pictures	AC circuit breaker remains closed	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
17		Battery rack ground connection	Visual inspection, multimeter	≤4	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		

No.	Category	Check item	Check method	Standard	Result	Problem description	Check frequency
18	Circuit breaker maintenance	Check whether the power cable plug is loose or not tightened, and whether the power cord surface is damaged	Visual inspection	No damage	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
19		Check whether the plug of communication cable is loose or not tightened, and whether the surface of communication cable is broken	Visual inspection	No loose or fracture	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
20	Fan maintenance and replacement	Check the fan blades for cracks	Visual inspection	No crack on blade	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
21		Listen to whether there is abnormal vibration sound when the fan is running	Hear, spanner, screwdriver, etc	No abnormal sound	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
22		If the fan has any abnormal condition, it shall be replaced in time	Visual inspection	No abnormality	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
23	System operation status and environment	Is the indoor or container lighting system in good condition	Visual inspection	Normal lighting	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		Once two weeks
24		Is there any fault in the DC cabinet or BPU in the parallel system or the red light flashes	Visual inspection	No red light flashing in fault record	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		
25		Fire fighting facilities in good condition	Visual inspection	Fire fighting facilities not expired	<input type="checkbox"/> Normal <input type="checkbox"/> Abnormal		